	er ID 64043 ber 23, 2010 2:26:17 PM										Page 1
Revision ID:	D4000-043  Drain Fitting Assembly, Fwd		Accept				S	Setup	Start Stop		
Start Date: Required Date: Reference:	11/23/2010 Start Qty: 1.00 11/30/2010 Req'd Qty: 1.00		•	Cust Item I Customer:	D:						
Approvals:	Process Plan: MC	Date: <u>(0-11-2</u>	9 =		ite:		F	Run	Start Stop		
Sequence ID/ Work Center II	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr										
D4000 100 Large Fab Large Fab	A Weld per dwg A/R Al Memo	uminum rod Batch: <u>M/DB</u> LL	36 0.00 0.00	M 10.16	2.21				P		
110 QC Quality Control	QC9- Inspect visual per  Memo	QSI004- Fusion Welds	0.00				_/		<b>Y</b>	_ <i>BL</i>	10/12/21
120 QC Quality Control	QC5- Inspect part comp	oleteness to step on W/O	2 1010	2/21		(	(0)	•			

Dart Aer	ost	ace	Ltd
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W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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						İ						
Part No		PAR #:	Fault Ca	tegory:	NCR: Yes	NCR: Yes No DQA: Date:						
Resolution:			Disposit	ion:	QA: N/C Closed: Date							
NCR:		\	WORK OR	DER NON-CONFORMA	NCE (NCR	)						
DATE STEP	Description of NC						Approval					
	SIEP	STEP Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	QC Inspector				
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## Work Order ID 64043

Tuesday, November 23, 2010 2:26:17 PM



Page 2

Item ID:

D4000-043

Accept



Setup Start



**Revision ID:** 

Item Name:

**Required Date:** 11/30/2010

Drain Fitting Assembly, Fwd

**Start Date:** 

11/23/2010

Start Qty: 1.00

Req'd Qty: 1.00



Date: \_\_\_\_\_

**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Process Plan: \_\_\_\_\_\_ QC:

Operation

Description

Date: **Tooling:** 

SPC (Y/N):

Date:

Date:

Stop

Start

Stop



Sequence ID/ **Work Center ID** 

130

Packaging

Memo

Set Up/ **Run Hours** 

0.00

Tool ID

Tool # Plan Code Accept Qty

Reject Qty

Reject Insp.

Number Stamp

Packaging

Identify as per dwg & Stock Location: LWA

0.00

M 10.12.21

Run

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/12/21 PH MF 10-12-21

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
		***************************************						. roa mgi				
Part No:	:	PAR #:	Fault Cat	egory:	NCR: Yes	No <b>DQ</b>	A:	Date: _				
	R	esolution:	Dispositi	on:	QA: N/C Closed: Date:							
NCR: WORK ORDER NON-CONFORMANCE (NCR)												
		Description of NC		Corrective Action Section				ŀ				
DATE	STED	Description of NC				Verifi	cation	Approval	Approval			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sect	cation ion C	Approval Chief Eng	Approval QC Inspector			
DATE	STEP	Description of NC Section A	1	Action Description	Sign	& Sect	cation ion C		Approval QC Inspector			
DATE	STEP	Description of NC Section A	1	Action Description	Sign	& Sect	cation ion C		Approval QC Inspector			
DATE	STEP	Description of NC Section A	1	Action Description	Sign	& Sect	cation ion C		Approval QC Inspector			
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DATE	STEP	Description of NC Section A	1	Action Description	Sign	& Sect	cation ion C		Approval QC Inspector			

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## **Picklist Print**

Tuesday, November 23, 2010 2:26:16 PM

Work Order ID: 64043

Parent Item:

D4000-043

Parent Item Name: Drain Fitting Assembly, Fwd

**Start Date:** 11/23/2010

**Required Date:** 11/30/2010

Page 1

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP rev A 10.01.20 new issue Prelim EC verified by:DD IPP rev B ... 10.05.13 ecn10-562 EC verified by:DD

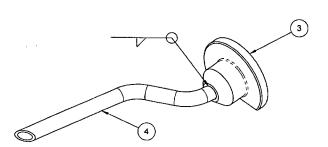
	0.05.15	oz Le verme	ı oy.Dı	,									
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4000-3		Manufactured .	No			100	Each	1.0000	1 	1	10.10	2.2/	•
				<u>Location</u> ENG	B6404 55935	5 Loc	Oty 1 1	Loc Code	. –	/	 		
D4003-3  Internal Drain Line, Fwd		Manufactured	No · .			100	Each	1.0000			10.	12.21	<b>,</b>
		,		Location	1	Loc	<u>Oty</u>	Loc Code	•				
				\$T114			1						

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W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	CEDURE CH	IANGE ·	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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				4								
Part No:	Part No: PAR #:			tegory:	_ NCR: Yes	No <b>DQ</b>	Date:					
Resolution:			Disposit	ion:	QA: N/C C	closed:	Date: _					
NCR:		V	VORK OR	DER NON-CONFORM	ANCE (NC	R)						
DATE	STEP	Description of NC		·····	ion B	Verifi	cation	Approval A	Approval			
DAIL	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sect	ion C	Chief Eng	QC Inspector			
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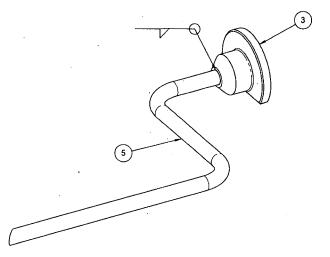
			/	. 6	5				
ITEM	QTY. -043	QTY. -045	P/N	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER				
1	Х		D4000-041	DRAIN FITTING ASSEMBLY, AFT	JCA-M47-1-06				
2	2		D4000-043	DRAIN FITTING ASSEMBLY, FWD	JCA-M47-1-15				
3	1	1	D4000-3	FUEL SUMP DRAIN FITTING					
4	1		D4003-1	INTERNAL DRAIN LINE, AFT					
5		1	D4003-3	INTERNAL DRAINLINE DATE					



D4000-041 DRAIN FITTING ASSEMBLY, AFT



2



**D4000-043 DRAIN FITTING ASSEMBLY, FWD** 

Α	NEW ISS	SUE		165	10.02.10			
REV.			DESCRIPTION	BY	DATE			
DESIGN DRAWN			DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA					
	CHECKED B		DRAWING NO. D4000		REV. A			
	APPROVED APPR		FITTING		SCALE NTS			
DATE 10.02.10			COPYRIGHT © 2010 BY DART AEROSPACE LTD  THIS DOCUMENT IS TRIVATE AND CONTRIBUTING AND IS SUPPLYED ON THE COPYRESS CONDITION THAT IT IS  NOT TO SE USED FOR ANY PURPOSE OR COPYRIGHT TO ANY OTHER PERSON WITHOUT					

D

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4000-043/-045" AND B/N USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: D4000-043 - 0.04 lbs
D4000-045 - 0.05 lbs

4

3

3

2

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## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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		1							-				
Part No:PAF		PAR #:	Fault Ca	tegory:	NC	R: Yes N	lo DQA:		Date:				
	Resolution:			ion:	QA	N/C Clo	sed:		Date:				
NCR:		\	WORK OR	DER NON-CONFO	PRMANCE	(NCR)	)						
DATE S	CTED	Description of NC	C Corrective Action Section B				Verification		Approval	Approval			
	STEP Description of NC Section A		Initial Chief Eng	Action Descrip Chief Eng	otion	Sign & Date	Section C		Chief Eng	QC Inspector			
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